



PRE-MIXED GLAZING COMPOUND

Pre-Mixed Glazing Compound is a contractor-grade, oil-based product. This premium compound is specially formulated for installing glass in wood or metal sashes. It forms an airtight and watertight seal and takes any paint.

FEATURES:

- Special Glazing Nozzle
- Permanently Flexible
- Excellent Adhesion
- Won't Sag, Shrink or Crack
- Resists Chalking
- Paintable
- Meets ASTM C669-95

ADHERES TO:

- Glass
- Wood
- Masonry
- Aluminum

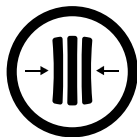


USES:

Recommended for bedding & setting of glass in all metal & wood sashes on new construction & retrofit of existing windows & storm windows.



EXCELLENT
ADHESION



REMAINS
FLEXIBLE



WON'T SHRINK
OR CRACK



WON'T SAG



PAINTABLE



www.reddevil.com
Customer Service: 1-800-423-3845

Red Devil, Inc.
4175 Webb Street
Pryor, OK 74361

TECHNICAL DATA SHEET

PRE-MIXED GLAZING COMPOUND

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0662	White	1/2 Pint Tub	0-75339-00662-7	12
0664	White	1 Quart Tub	0-75339-00664-1	6

PHYSICAL & CHEMICAL PROPERTIES:

Weight Per Gallon: 16.0 +/- 0.5

Specific Gravity: 1.92

Total Non Volatile % Solids (Weight): >99 %

Degree of Set: Cone Penetration 110

Consistency/Appearance: Knife Grade Putty

Odor: Mild

Base Polymer: Soya/Marine Oil Blend

Pigment: Calcium Carbonate

Flash Point: > 200°F (94°C)

Freeze/Thaw Stability: Passes 5 Cycles

Shelf Life: 12 Months

Slump: 0

Paint Over Time: Oil-based: Immediately, Latex: 3-4 Days

Storage Conditions: 40°F to 90°F

Application Temperature: 40°F to 90°F

Clean-Up: Mineral Spirits

APPLICATION:

Remove all old putty, glazing, caulk, dirt, dust, grease, mildew & loose or peeling paint. Rusted metal surfaces should be cleaned with a wire brush & primed with rust preventative. New wood sashes should be primed.

1. Apply ready-to-use glazing compound at temperatures above 40F.
2. Do not thin.
3. Compound may be softened by warming or kneading in the hands.
4. Set glass & apply compound with putty knife or glazing tool.
5. Dip blade in mineral spirits for easier tooling.
6. If installing plastic, take care not to scratch the surface when tooling.
7. May be painted immediately with oil base paints.

FOR BEST RESULTS:

- Knead product in hands prior to use
- Store above freezing
- Although paintable immediately with oil based paint in most applications, a drying time of 24 hrs for oil based paints & 3-4 days for latex paints is suggested to maximize results & compensate for climatic conditions
- Prime new wood prior to application
- Dip blade in mineral spirits prior to tooling

LIMITATIONS:

- Not intended for use on organically sealed insulated glass
- Not intended for plastic windows
- Not intended for any pane exceeding 48 inches in any direction

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes
DOT Proper Shipping Name	Not Regulated
DOT Hazard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 0.50 %

LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)

⚠ WARNING: Cancer Risk and Reproductive Harm From Calcium Carbonate and Titanium Dioxide Exposure - www.P65Warnings.ca.gov